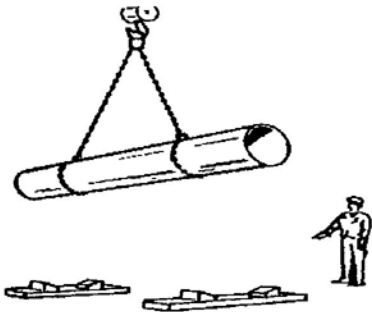


13. Do not drag slings on the floor..



14. When wrapping chain around sharp corners, use pads to prevent damage to the links.
15. Authorize only one person to give signals to the crane operator.
16. Before making a lift, check to see that chains are not twisted or knotted and sling is properly attached to the load.



17. Before load is lifted, a place should be prepared where it is to be put down. The nature of the load will determine the type of preparation necessary but most loads should be lowered onto timber battens. The sling can then be easily withdrawn. The load should never be landed directly onto the chain.

18. Avoid impact or shock loading caused by sudden jerking when lifting or lowering a load. Lift the sling gradually until slack is eliminated.
19. Raise the load to a height that is high enough to clear all items in the path of travel.
20. Never work under a suspended load unless the load has been adequately supported from the floor and all conditions approved by the supervisor in charge of the operation.
21. Never leave a load suspended in the air when the hoist or crane is unattended.
22. Never attempt to repair or shorten a sling with bolts, cold shuts, lap links, etc. repairs or modifications should be performed only at an authorized sling service center.
23. Inspect chain slings thoroughly at specified intervals to maintain the slings in good condition.
24. Store slings properly on racks or in assigned areas to prevent damage to the slings.
25. Train floor men to be on the lookout for any signs of damage chain - nicks, gouges, bent or elongated links. Take a damaged sling out of service immediately.